HPH spol.s r.o.

Čáslavská 126 P.O.Box 112 CZ284 01 Kutná Hora Czech Republic Tel/Fax 00420-327 513441

e-mail: hph@hph.cz

Mandatory buletin

No.: G304CZ - 04 a) Change 1

Type:

Sailplane model Glasflügel 304 CZ, Type Certificate č. 98-03

Serial No. affected: from 1 to 17, from 18-17 to 34-17, 36-17, 37-17,

from 40-17 to 44-17, 50-17, 53-17, 54-17, 58-17,

from 59-17 as serial production.

Subject:

Change of the weights and moments of the controls rudders.

Urgency:

After repairs or new paint work of the control surfaces,

from 59-17 as serial production.

Reason:

Change of the weights and moments of the controls rudders based on

the tests.

Action:

The following control surface weights m and moments M = P x r should

not be exceeded:

Rudder:	Weight /Moment Without mass balances	Weight /Moment With mass balances
Elevator:	m = 1,51,8 kg M = 4158 Ncm	
Siderudder:		m = 2,93,9 kg M = 030 Ncm
Aileron:	- 2	m = 3,03,8 kg M = 2558 Ncm
Flap:	m = 3,34,2 kg M = 130170 Ncm	

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According to the last "Weights and moments control" report check the

the values of the weights and moments.

The aileron should be balanced by the static mass weight of

max. 0,88 kg distributed along the complete leading edge of the aileron

according to the technological process No.: 304-54-16.

Material:

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Material according to the technological process No.: 304-54-16

Weight:

Change of the sailplane weight record to the Flight and Service Manual .

C.G. Position:

Change of the sailplane CG position record to the Flight and Service

Manual.

Remarks:

The technician will record the accomplishing of this Mandatory Bulletin

into the operational documents of the sailplane.

The expenses are covered by owner.

Technical approved by Czech Aviation Authority.

Kutná Hora 03.12.2002

Ing. Jiří Hodan